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EMP III: Evaluating the Measurement Process & Using Imperfect Data by Donald J. Wheeler. EMP III is much more than a new edition of the old green book—it is a completely new treatment of the classic procedures in the first two EMP editions. It also goes beyond those procedures to include the explanations of why the procedures work.

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The EMP techniques are designed to help you answer questions you should have about your measurement system. Some of the questions from Dr. Wheeler's book, EMP III: Evaluating the Measurement Process and Using Imperfect Data, are: 1. Is the measurement system consistent over time? 2. What is the precision of the measurement system? 3.

Evaluating the Measurement Process (EMP) Overview

PART THREE: USING IMPERFECT DATA Chapter 9 Chunky Data or Inadequate Measurement Increments 127 9.1 Chunky Data 127 9.2 Fixing Chunky Data 131 9.3 The Detection Rules for Chunky Data 133 9.4 Will the Standard Deviation Statistic Fix Chunky Data? 136 9.5 Chunky Data in an EMP Study 138 9.6 Summary 138 Chapter 10 Censored Data 139

Evaluating the Measurement Process Using Imperfect Data

EMP (Evaluating the Measurement Process) III: Using Imperfect Data available in Other Format. Add to Wishlist. ISBN-10: 0945320671 ISBN-13: 9780945320678 Pub. Date: 01/28/2006 Publisher: SPC Press, Inc. EMP (Evaluating the Measurement Process) III: Using Imperfect Data. by Donald J. Wheeler | Read Reviews. Other Format. Current price is ...

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Part Three discusses the use of imperfect data. These chapters cover chunky data, censored data, characterizing the product not measured, and prediction. Part Four gives the in-depth explanations behind the techniques presented in the rest of the book, as well as describing how to do an honest Gauge R&R Study.

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A third option is now available and that is using the EMP methodology. This is described below. Much more information is available from Dr. Donald Wheeler in his book Evaluating the Measurement Process & Using Imperfect Data (available from www.spcpress.com).

Evaluating the Measurement Process - Part 2 | BPI Consulting

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