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Screw Thread - 3 Metric screw thread JIS B0205 (coarse) JIS B0207 (fine) H=0.866025P
H1=0.541266P d2=d - 0.649519P d1=d - 1.082532P D=d D1=d1 D2=d2 P=Pitch D=For internal thread Angle of thread is 60°. The Crest is flat, and there is clearance at the root.

JIS (Japanese Industrial Standard) Screw Thread

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